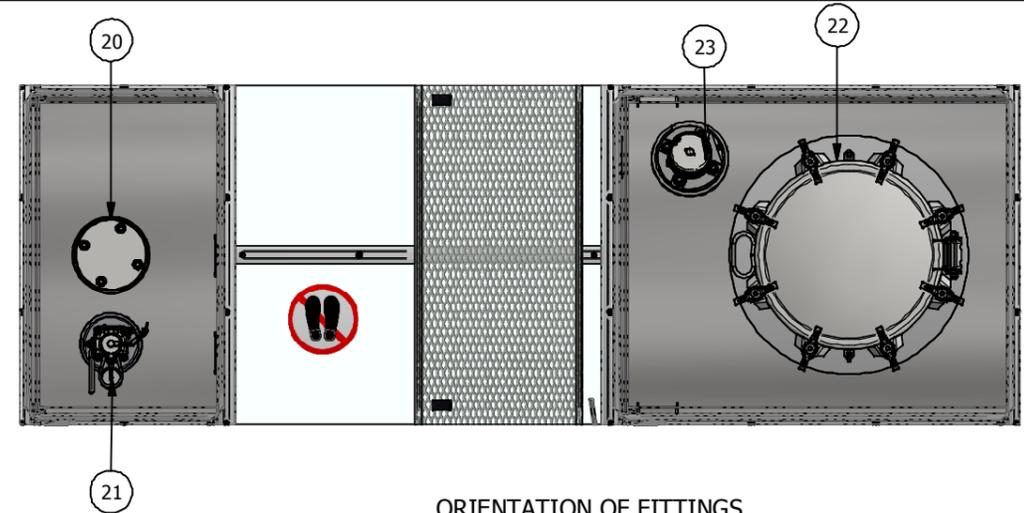
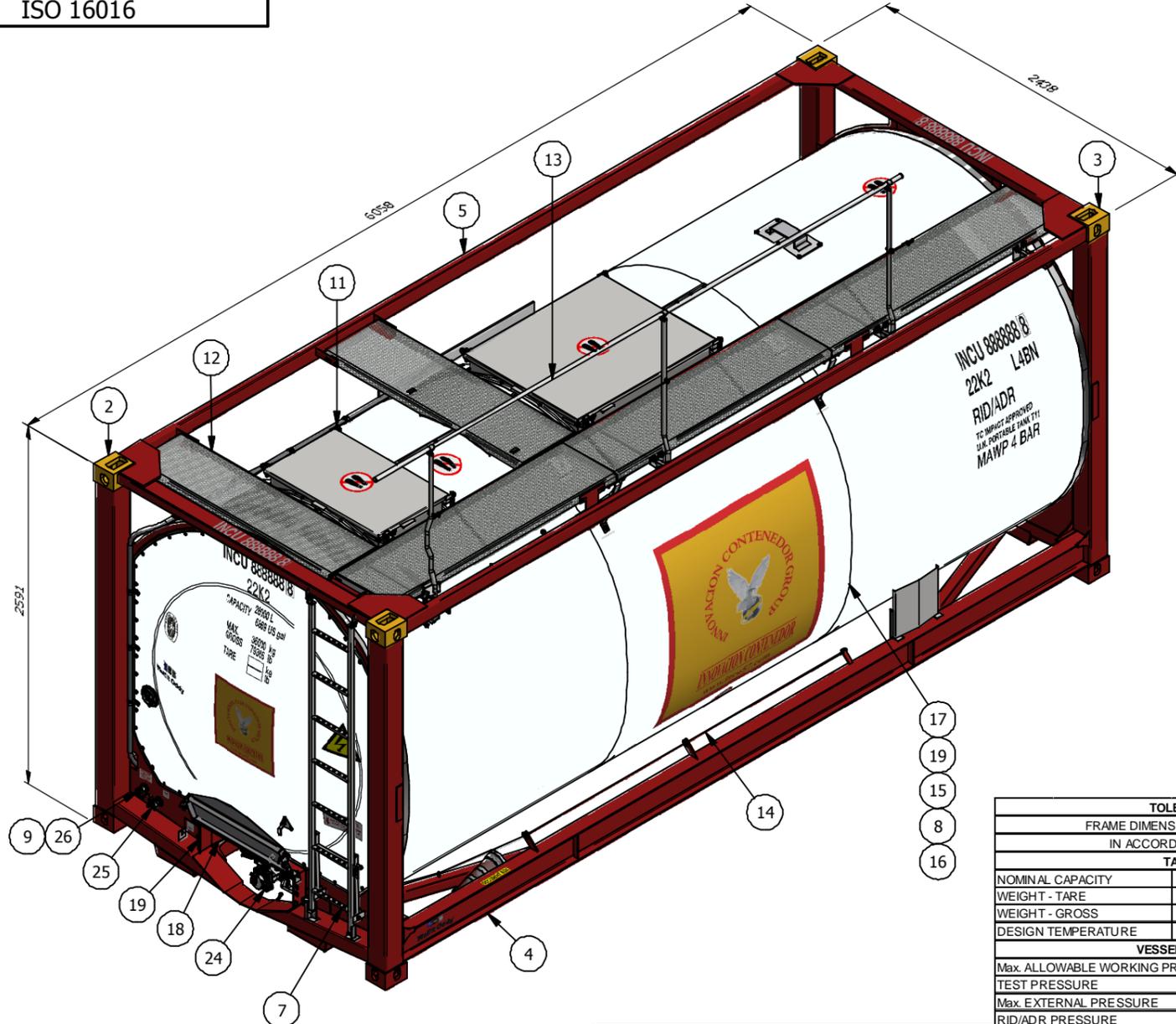


Observe protection note  
ISO 16016

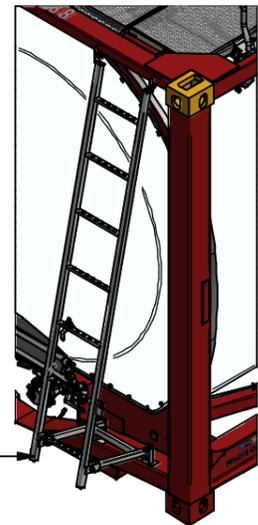


ORIENTATION OF FITTINGS

ITEM	QTY	PART NUMBER	REV	MASS	DESCRIPTION
27	1	TYP0000JFO999	A.1	0 kg	TYPICAL CUSTOM SEALING
26	1	ANC0025STM999	A.2	0.17 kg	ANC,STM-S/S,1",BSP,4mm CHAIN
25	1	ANC2528STM999	A	0.18 kg	ANC,STM-S/S,3/4",BSP,3mm CHAIN
24	1	BDC2657JFO999	A	21.38 kg	BOTTOM DISCH-3"x45°,FVL,UNIVALVE HL,FORTYT,3mm CHAIN,804/4000ABH,STE
23	1	PRV2632JFO999	B	11.01 kg	PRESSURE RELIEF-2 1/2", FVL,P,4.4B,GAUZE,010/16300,STH
22	1	MLD2621JFO999	B	22.23 kg	MANLID-SWI, 8PT, SEB, STM5008301, PRESSED, INS
21	1	AIN2828JFO999	A	2.72 kg	AIR INLET-1 1/2",FVL,BSP,4xM10,3mm CHAIN,530/0000GW,MANOMETER,STE
20	1	TDC2598JFO999	A	3.05 kg	3",PROV,PTFE,160PCD,INSERT RING,STH
19	1	CDB2505ODY999	D	7.9 kg	COVER DISCH BOX, TUNNEL, DOOR, 160° OPEN, BAR LATCH, BERTSCHI, MDI, TDI
18	1	BDB2527ODY260	A	7.45 kg	BOTTOM DISCH BOX-ODY,45°,14mm DOWN,BOTTOM VALVE
17	1	DEC8760INC260		42.22 kg	DECAL -26000,INCU,INNOVACION CONTENEDOR
16	1	CLD2561ODY260	A	193.76 kg	CLADDING,GRP,WHITE,RAL9010,OVERLAP EXT,Ø2416mm,45mm INS
15	1	INS8760ODY260	A		
14	1	DRC2538ODY999	B	1.12 kg	DISCHARGE REMOTE - FVL,CF,2/3 LENGTH,FUS LINK PROV,IPE 120
13	1	HNR2705JFO999	E	10.73 kg	HANDRAIL,COL,RH,475mm CWK
12	1	CWK2554ODY260	A	116.4 kg	CWK ASSEMBLY 1L, 2T ,60mm OFFSET, 45 INS, 260L
11	1	SBC8760JFO999	A	33.66 kg	SPILLBOX COVERS, S/S, 2 x COVERS,REAR OPEN TO FRONT, CENTRE OPEN TO FRONT
10	1	SBX8760JFO260	A	27.78 kg	SPILLBOX-260L,EXT,DRAIN,Ø2416,45 INS,92 H
9	1	STM2542ODY260	A	75.42 kg	STM-ODY,12E,Ø2416,1" INLET,3/4 OULET
8	1	VSL8760ODY260	A	2086.76 kg	VESSEL-260L,4.4CR,5.1HR,Ø2416
7	1	LDR2522ODY999	C	11.49 kg	LADDER - RR,RH,ODY,BOLT ON,2438x2591 12° SWIVEL FRAME.S/S
6	1	SRR2521ODY260	A	22.19 kg	SKIRT,REINF,REAR,R1208,Ø2416,4930 BRL,800 BDB,DRC SLEEVE,NO STM
5	1	TFM2504ODY999	A	98.81 kg	TOP FRAME, ODY, 13L, 12T, 100x50mm TOP RAIL, 10mm DOUBLER
4	1	BFM2503ODY999	A	299.04 kg	BOTTOM FRAME - 120 FROM ISO,200 IPE,2438 WIDE FRAME
3	1	EFF2509ODY260	A	239.1 kg	END FRAME FRONT, Ø2416 mm, 45mm INS,ISO Doubler
2	1	EFR2522ODY260	A	244.86 kg	END FRAME REAR,45 INS,Ø2416 mm,14 mm DOWN
1	1	FMN8760ODY260	A	17.6 kg	FRAME ASSEMBLY-6058x2591x2438, 8CST,DOC,DPL,EARTH,DRNG BRK,45 INS

TOLERANCE NOTE	
FRAME DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH UIC 592	
TANK DESIGN	
NOMINAL CAPACITY	26000 LITRES 6868 US GALLONS
WEIGHT - TARE	3580 kg 7893 lb
WEIGHT - GROSS	36000 kg 79366 lb
DESIGN TEMPERATURE	-40°C to +130°C
VESSEL CALCULATION	
Max. ALLOWABLE WORKING PRESSURE	4.00 bar
TEST PRESSURE	6.00 bar
Max. EXTERNAL PRESSURE	0.40 bar
RID/ADR PRESSURE	6.00 bar
BARREL MATERIAL	
STAINLESS STEEL 316L	
SANS 50028-7 TYPE 1.4402/1.4404	
EN 10028-7 TYPE 1.4404	
Min. Design thickness	4.20 mm
Corrosion Allowance	0.20 mm
Manufacturing thickness	4.40 mm
END MATERIAL	
STAINLESS STEEL 316L	
SANS 50028-7 TYPE 1.4402/1.4404	
EN 10028-7 TYPE 1.4404	
Min. Design thickness	4.90 mm
Corrosion Allowance	0.20 mm
Manufacturing thickness	5.10 mm
HEATING/COOLING SYSTEM	
TYPE	STEAM
Max. ALLOWABLE WORKING PRESSURE	6.00 bar
TEST PRESSURE	9.00 bar
EFFECTIVE AREA	8.00 m²
INSULATION	
BARREL	Polyurethane panels nominal thickness 45mm where possible on barrel, incorporating compressed mineral wool over steam elements.
ENDS	Pre moulded polyurethane foam
CLADDING	
BARREL	2 mm White GRP panels on barrel with Overlap joints 3 panels with centre panel fitted first and outer panels second.
ENDS	White GRP preformed panels on ends All joints and seams sealed, customs rivets fitted

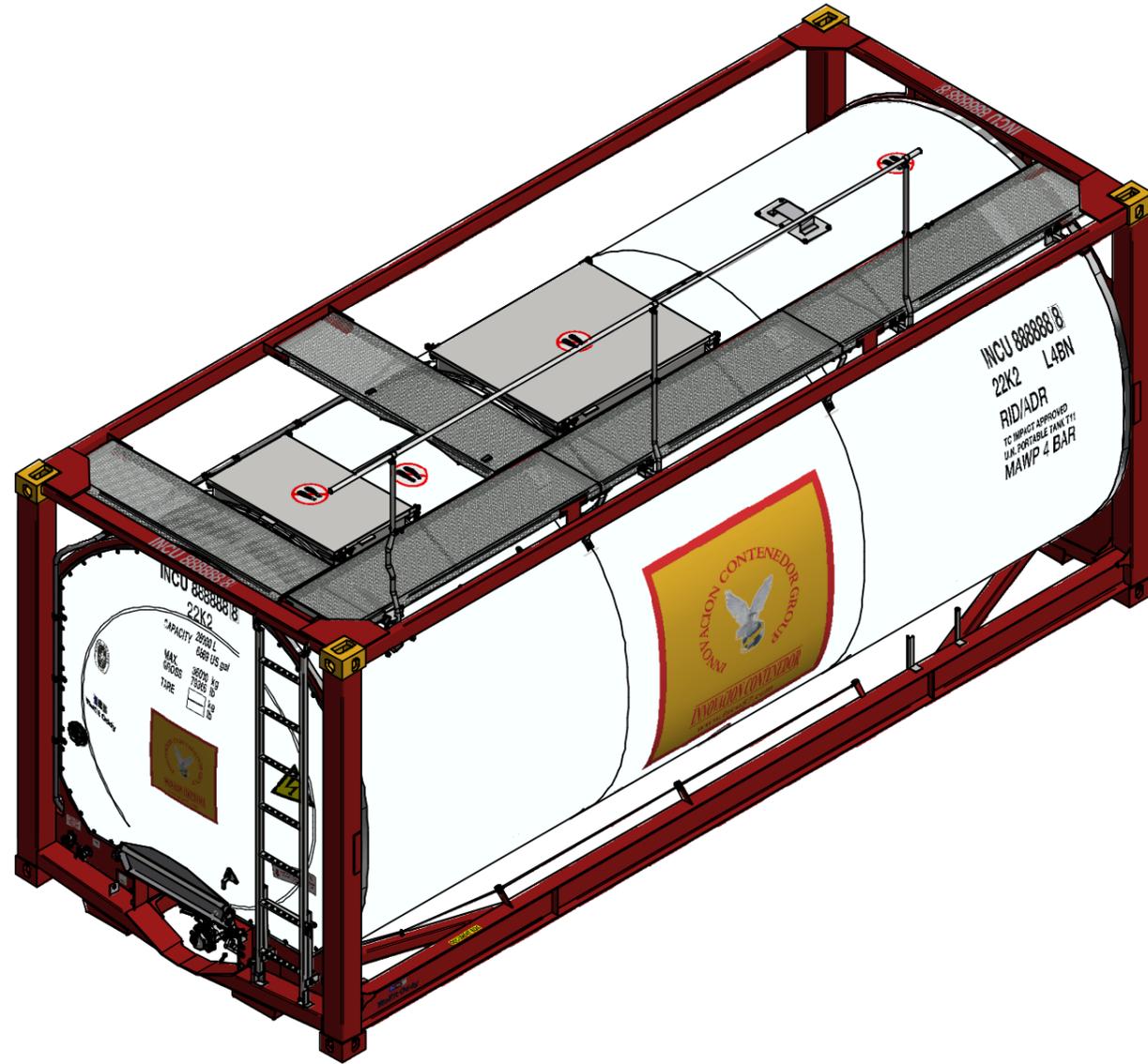
FINISHING NOTE	
FRAMEWORK	
SHOT BLASTED TO GRADE MINIMUM STD ISO 8501-1:1988	
BLAST PROFILE	30-50 microns
First Coat	Hempadur AvantGuard 750 50 microns (min)
Final Coat	Hempatex hi-build 46410 60 microns (min)
Colour	Red RAL 3002
COMBINED DRY FILM THICKNESS Min. 110 microns.	
TOP CORNER CASTINGS	
Final Coat	Hempel Hempatex 46410 90 microns (min)
Colour	Yellow RAL1021
COMBINED DRY FILM THICKNESS Min. 110 microns.	
BARREL	
WELDS DESCALED, BARREL CLEANED and DEGREASED.	
APPLY ANTI-STRESS CORROSION LAQUER.	
OWNER CODES	
CPANo.	CPA13018760/INNOVACION CONTENEDOR/26/O/T11/6413
SERIAL No.	98707 - 98711
OWNER CODE	INCU 261347 - 261347, 261357 - 261357 261367 - 261367, 261377 - 261377 261387 - 261387
APPROVALS	
EN 14025 / ASME VIII Division 1.	
TC	
U.N. Portable	TYPE T11
US DOT 49 CFR	
UIC	
RID/ADR	
BUREAU VERITAS	
TIR / Customs	
RID/ADR (L4BN)	
ISO	
IMDG	
CSC	



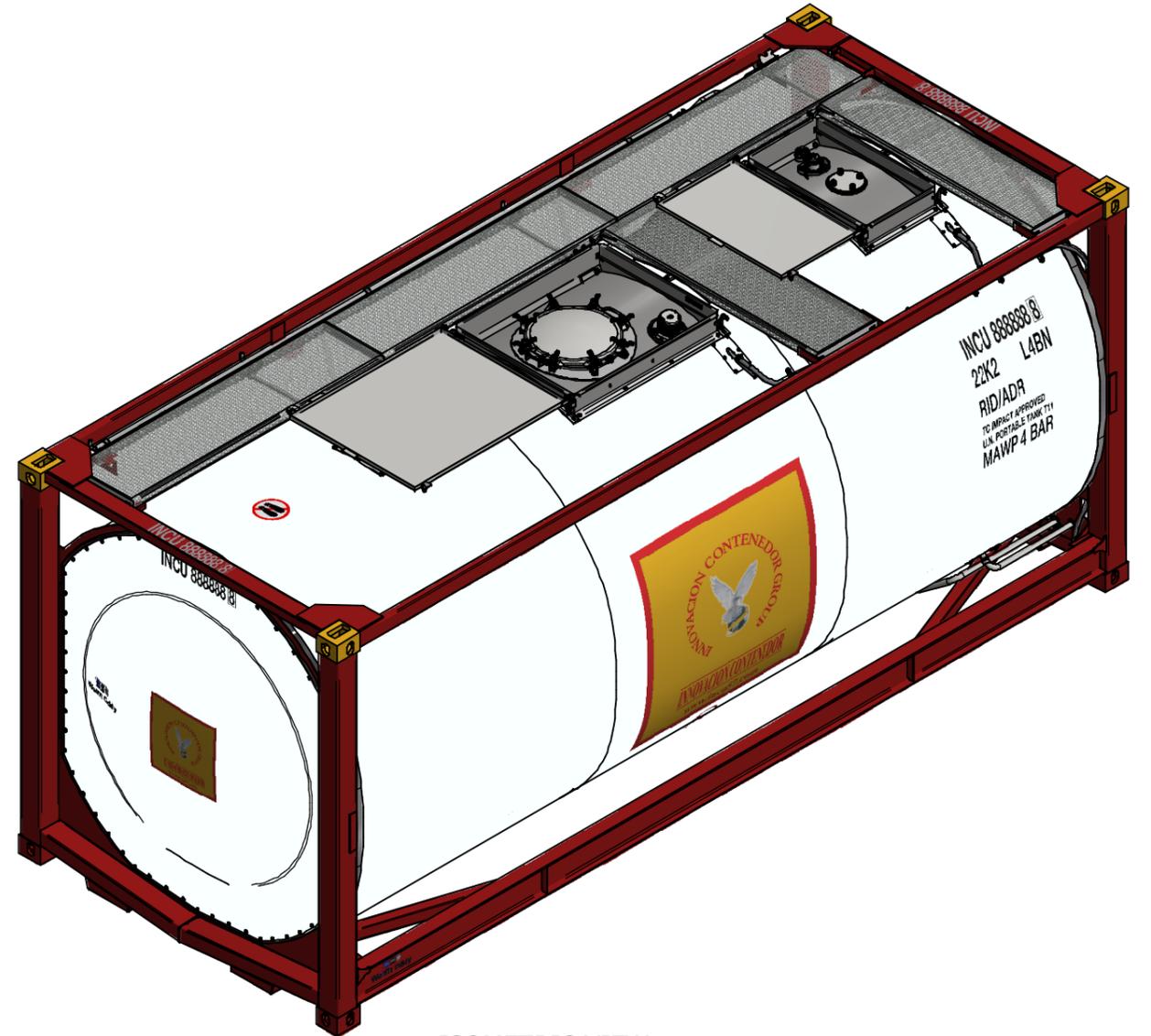
LADDER IN OPEN POSITION

ITEM	QTY	PART NUMBER	REV	MASS	DESCRIPTION
					<p>UNAUTHORISED REPRODUCTION AND OR USE OF THIS DRAWING AND ITS CONTENTS ARE STRICTLY PROHIBITED.</p> <p>PROJECTION: </p> <p>APPROV: </p> <p>CHECK: </p> <p>RAW MATERIAL:</p> <p>DESCRIPTION: 26 000L, INNOVACION, 6058 x 2438 x 2591mm</p> <p><b>Welfit Oddy</b> DRAWING NR: GAS8760ODY260</p> <p>REVISION: A</p>

Observe protection note  
ISO 16016



ISOMETRIC VIEW  
AS SEEN FROM REAR  
HANDRAIL UP RIGHT  
SPILLBOX COVERS CLOSED

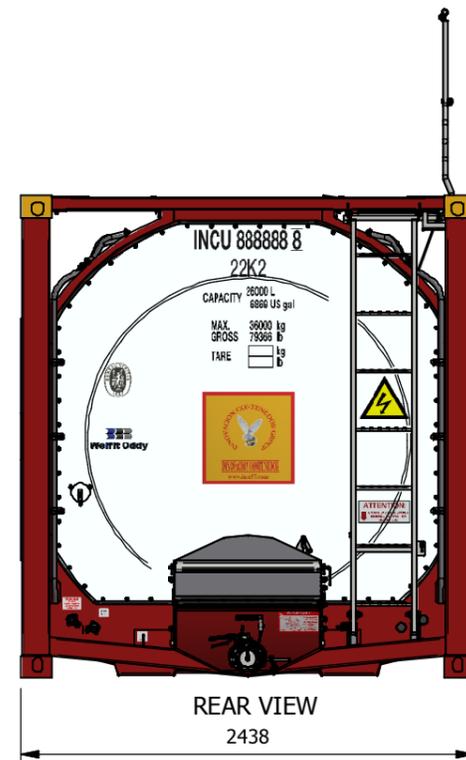
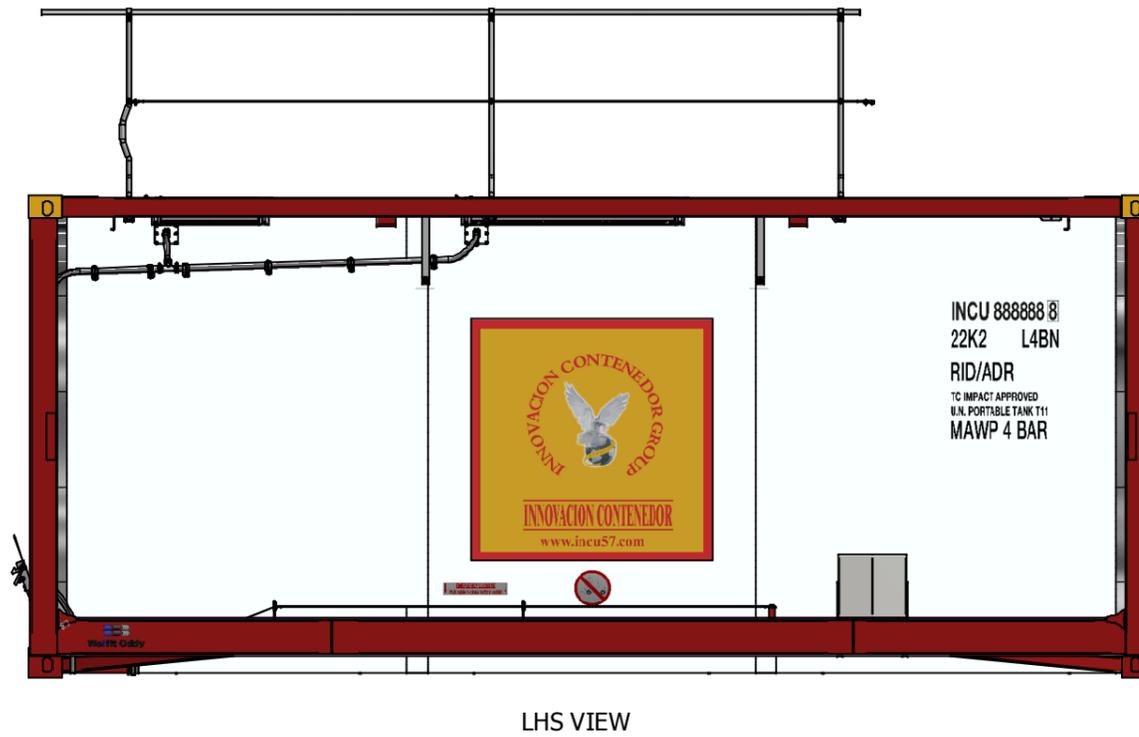
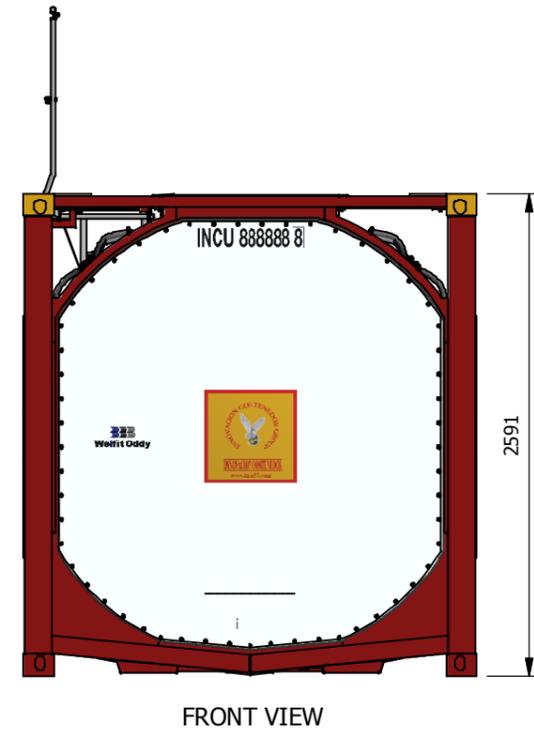
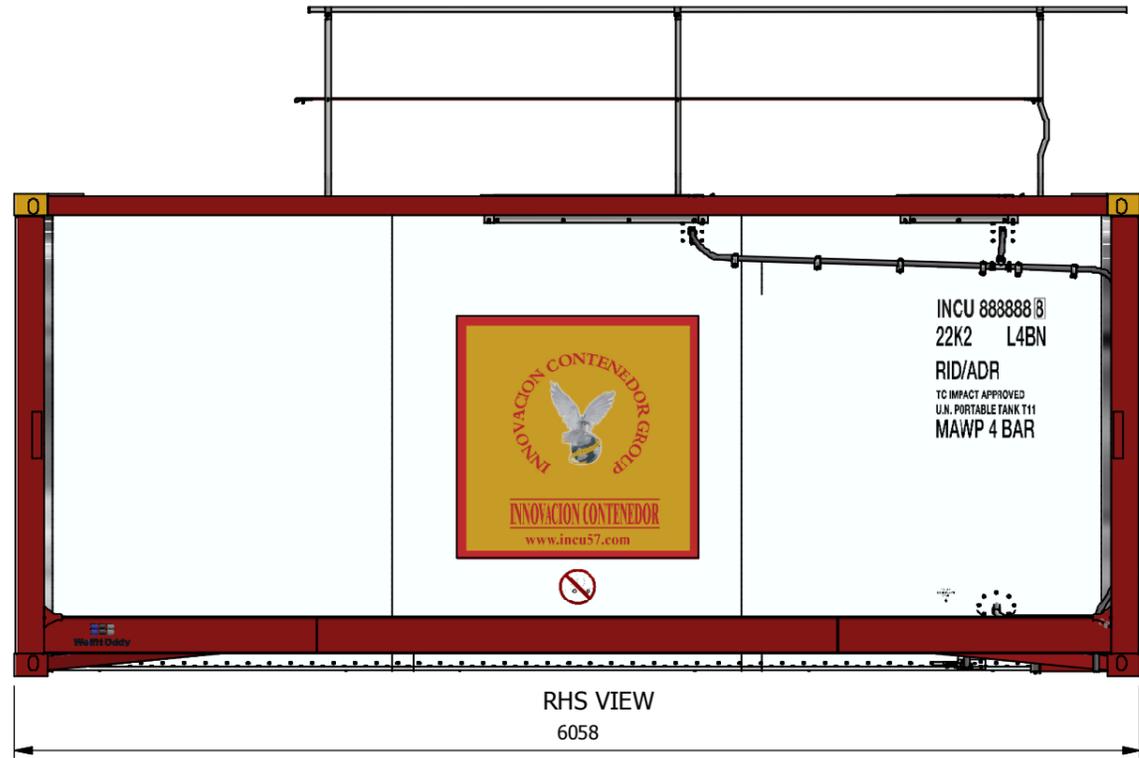


ISOMETRIC VIEW  
AS SEEN FROM FRONT  
HANDRAIL COLLAPSED  
SPILLBOX COVERS OPEN

NOTE:  
CAPACITY: 26000 L  
MAX GROSS WEIGHT: 36 000kg  
TARE WEIGHT: 3580kg  
CLADDING COLOUR: White  
FRAME COLOUR: Red RAL 3002

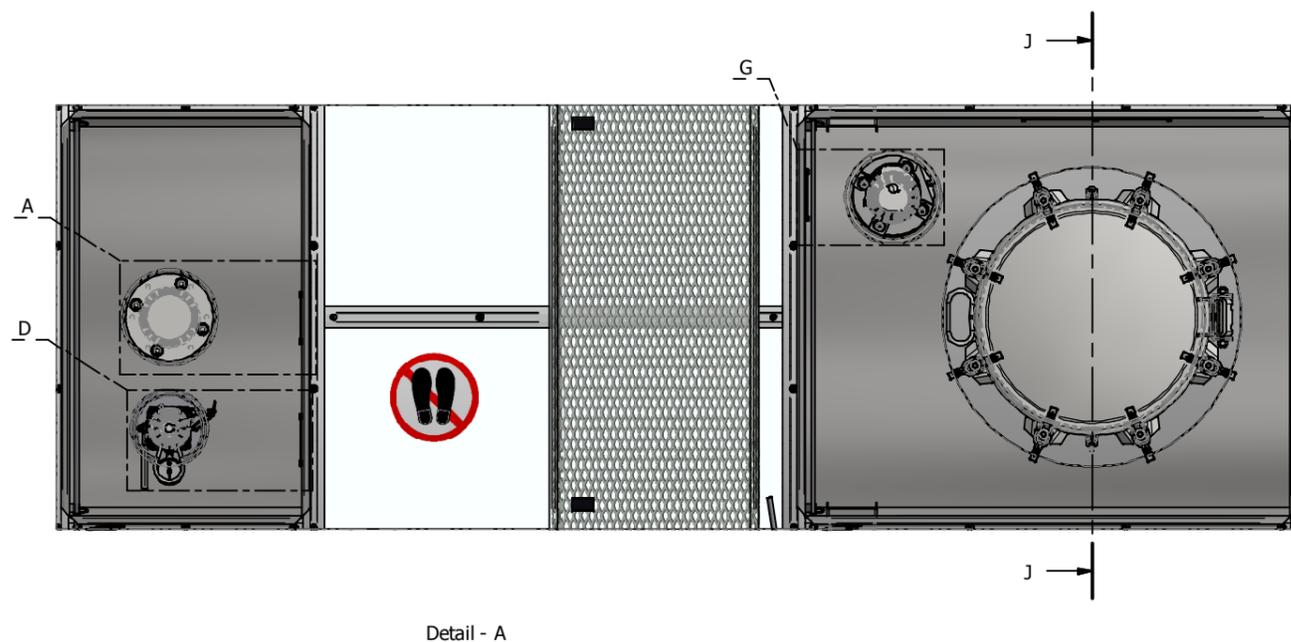
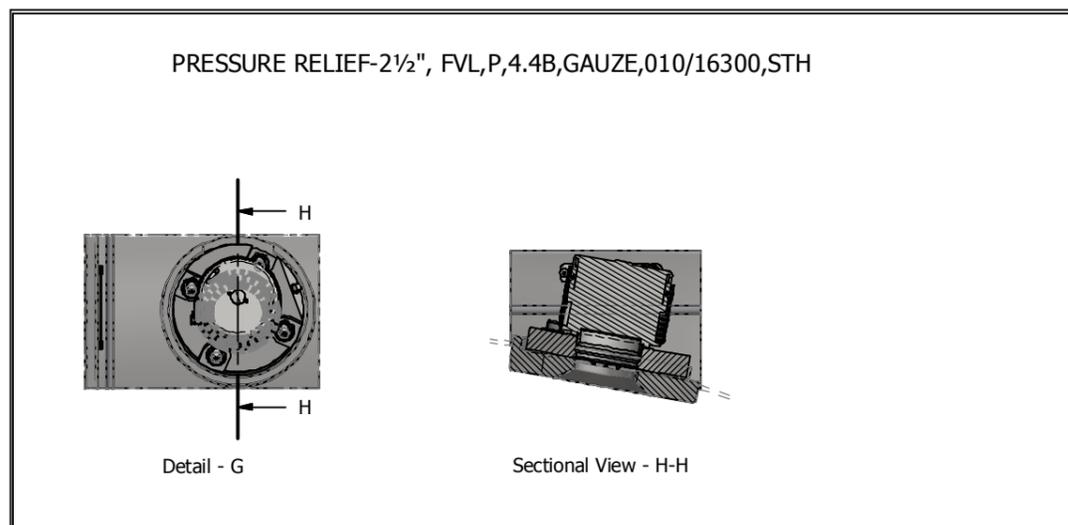
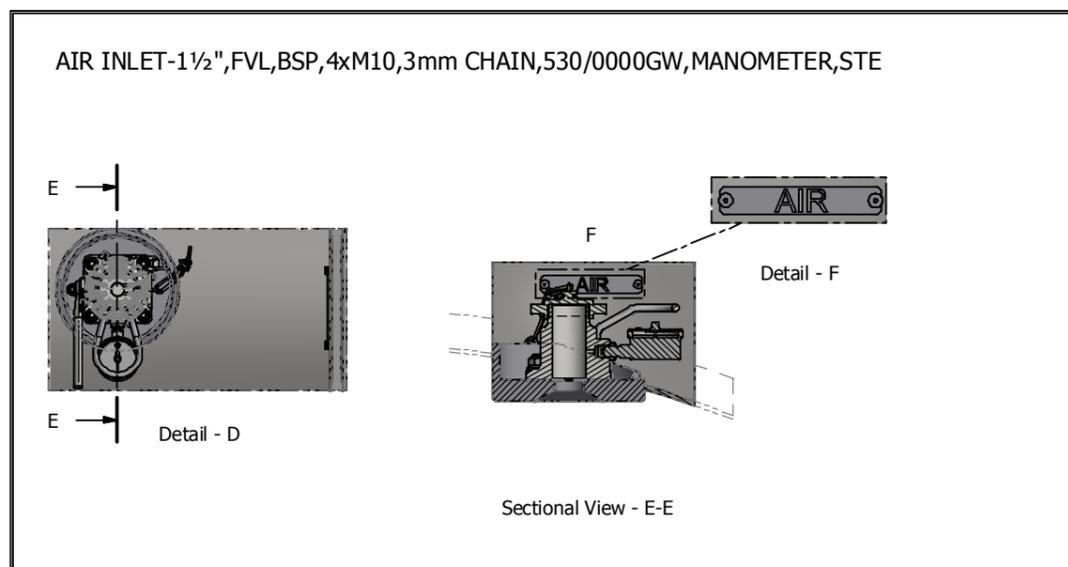
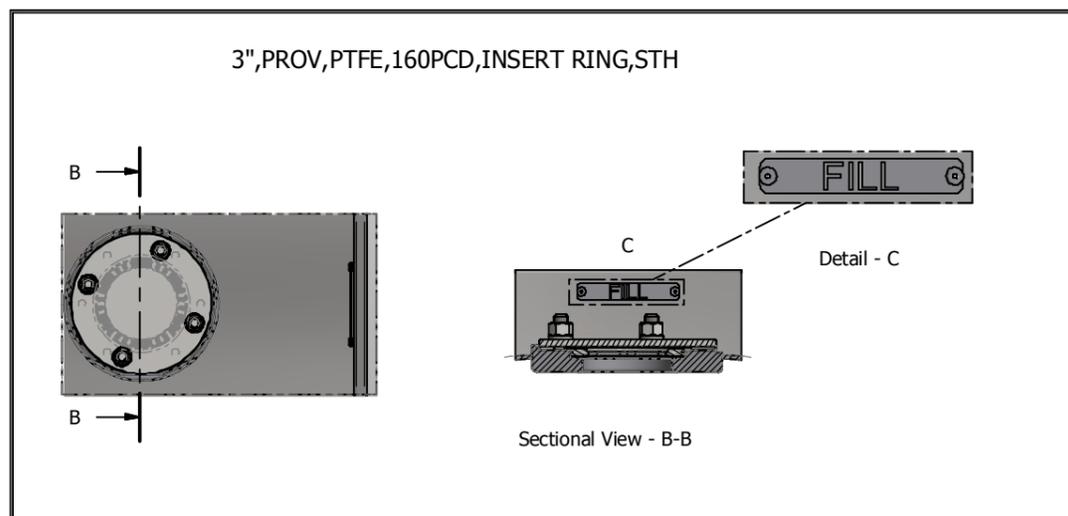
TOLERANCE UNLESS OTHERWISE STATED				UNAUTHORISED REPRODUCTION AND OR USE OF THIS DRAWING AND ITS CONTENTS ARE STRICTLY PROHIBITED.	PROJECTION	DRAWN: cknickelbein	DATE: 12-Aug-17
LINEAR	0 1 20	21 200	201 1000		1001 3000	3001 13000	APPR:
	±0.5	±1.0	±1.5	±2.0	±3.0	JOB No: 8760	RAW MATERIAL:
				DESCRIPTION: 26 000L, INNOVACION, 6058 x 2438 x 2591mm			
				<b>Welfit Oddy</b>			
				DRAWING NR: GAS8760ODY260			
				REVISION: A			
Rev No	DATE	REVISIONS		BY			

Observe protection note  
ISO 16016



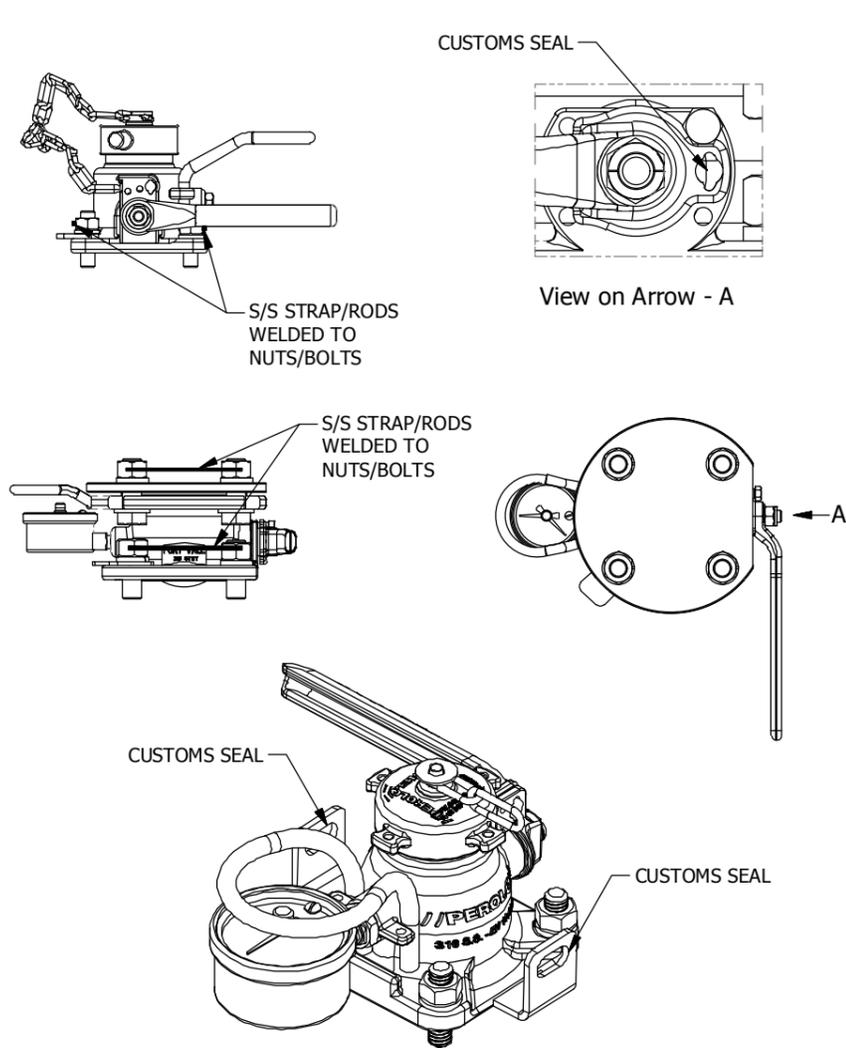
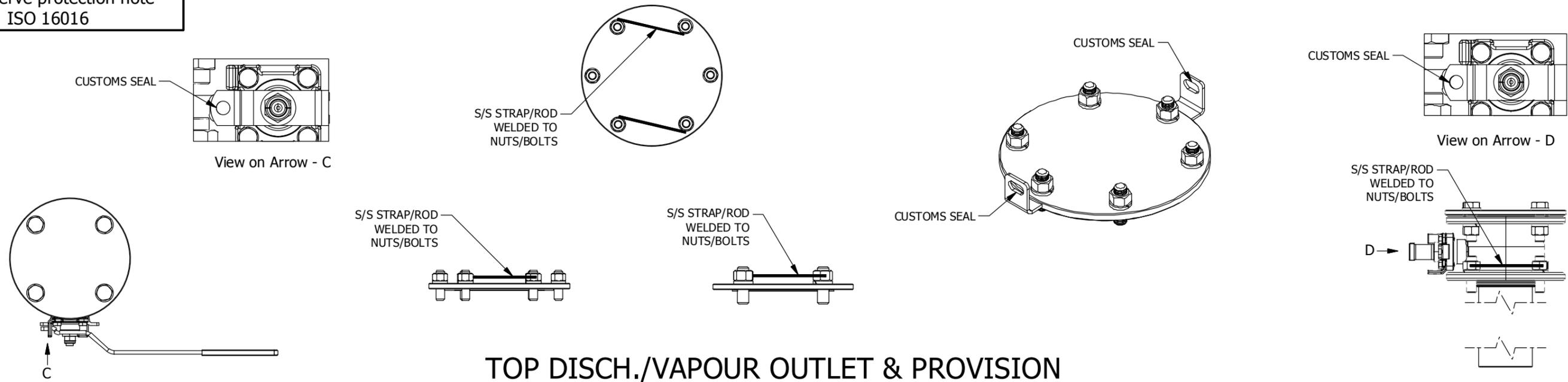
<p>TOLERANCE UNLESS OTHERWISE STATED</p> <table border="1"> <tr> <td>LINEAR</td> <td>0</td> <td>21</td> <td>201</td> <td>1001</td> <td>3001</td> </tr> <tr> <td></td> <td>± 0.5</td> <td>± 1.0</td> <td>± 1.5</td> <td>± 2.0</td> <td>± 3.0</td> </tr> </table>		LINEAR	0	21	201	1001	3001		± 0.5	± 1.0	± 1.5	± 2.0	± 3.0	<p>UNAUTHORISED REPRODUCTION AND OR USE OF THIS DRAWING AND ITS CONTENTS ARE STRICTLY PROHIBITED.</p>	<p>PROJECTION</p>	<p>DRAWN: cknickelbein</p>	<p>DATE: 12-Aug-17</p>
LINEAR	0	21	201	1001	3001												
	± 0.5	± 1.0	± 1.5	± 2.0	± 3.0												
<p>ANGLES ± 1°</p>		<p>APPR:</p>	<p>CHECK:</p>	<p>Vers:</p>													
<p>REVISIONS</p>		<p>JOB No: 8760</p>	<p>DESCRIPTION: 26 000L, INNOVACION, 6058 x 2438 x 2591mm</p>														
<p>Rev No</p>	<p>DATE</p>	<p>BY</p>	<p><b>Welfit Oddy</b> DRAWING NR: GAS8760ODY260</p>														
			<p>REVISION: A</p>														

Observe protection note  
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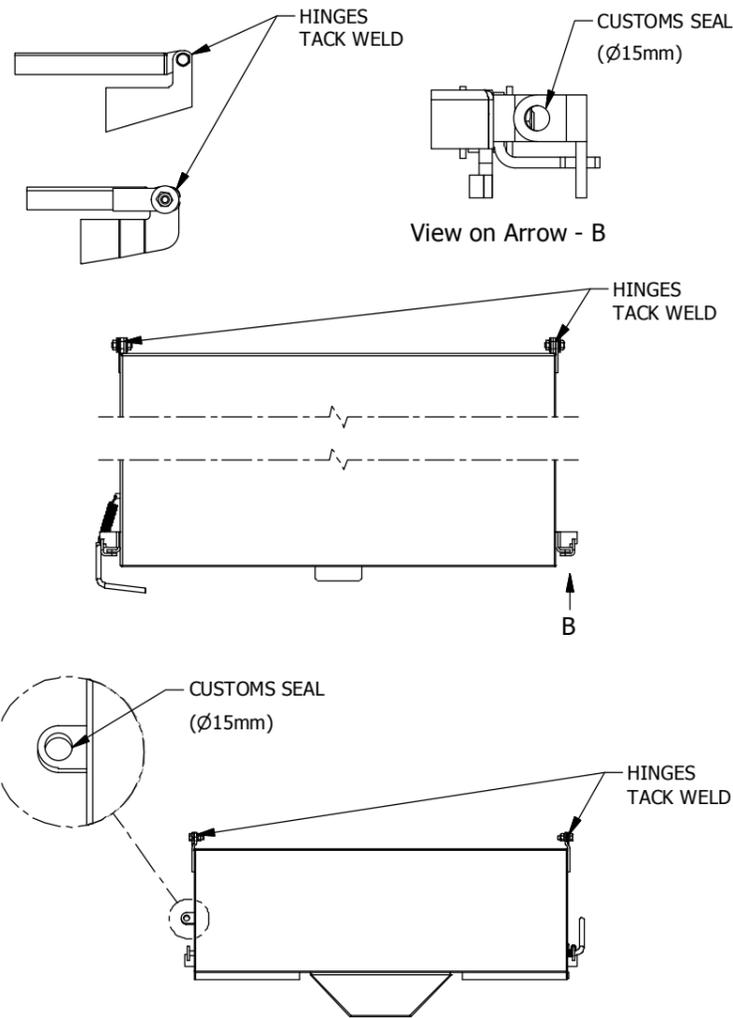


<p>UNAUTHORISED REPRODUCTION AND OR USE OF THIS DRAWING AND ITS CONTENTS ARE STRICTLY PROHIBITED.</p>		<p>PROJECTION</p>	<p>DRAWN: cknickelbein</p>	<p>DATE: 12-Aug-17</p>
<p>TOLERANCE UNLESS OTHERWISE STATED</p>		<p>APPR:</p>	<p>CHECK:</p>	<p>Vers:</p>
<p>LINEAR</p>	<p>0 21 201 1001 3001</p> <p>1 1 1 1 1</p> <p>20 200 1000 3000 13000</p> <p>±0.5 ±1.0 ±1.5 ±2.0 ±3.0</p>	<p>JOB No: 8760</p>	<p>RAW MATERIAL:</p>	<p>DESCRIPTION: 26 000L, INNOVACION, 6058 x 2438 x 2591mm</p>
<p>ANGLES</p>	<p>± 1'</p>	<p><b>Welfit Oddy</b></p>		
<p>Rev No</p>	<p>DATE</p>	<p>REVISIONS</p>	<p>BY</p>	<p>DRAWING NR: GAS8760ODY260</p>
				<p>REVISION: A</p>

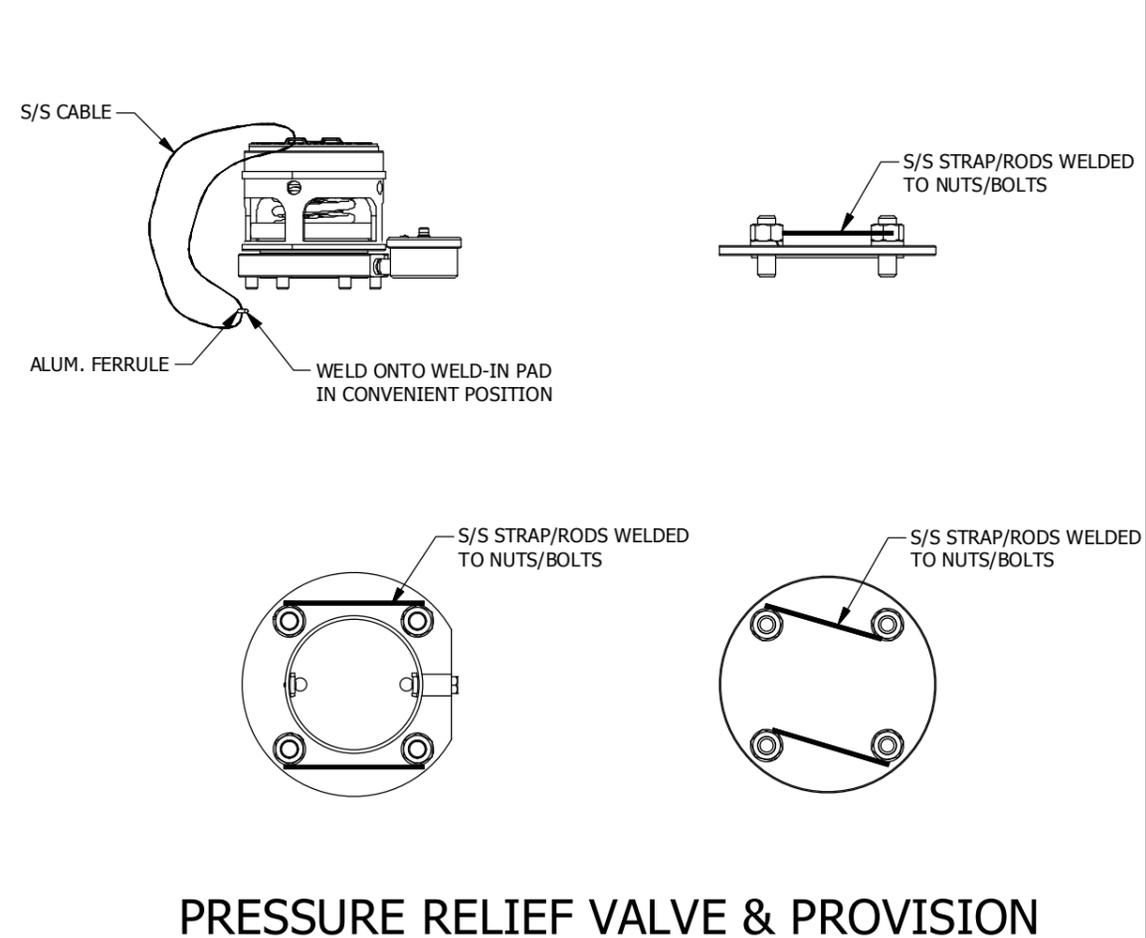
Observe protection note  
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NOTE:  
WIRE POSITION AS ILLUSTRATED,  
INDEPENDENT OF VALVE ORIENTATION.



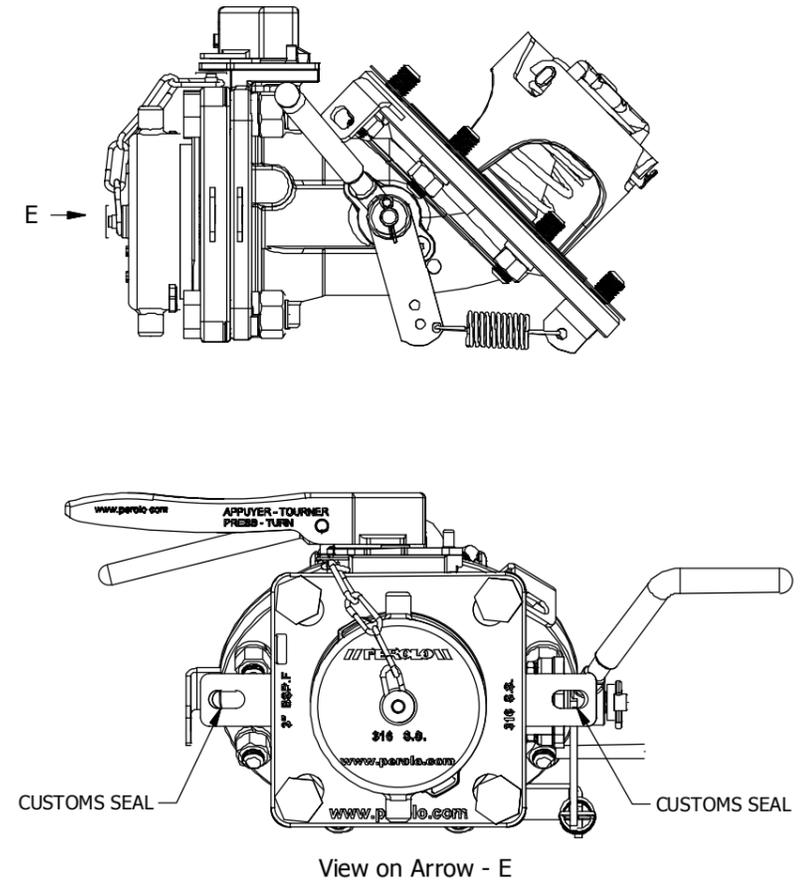
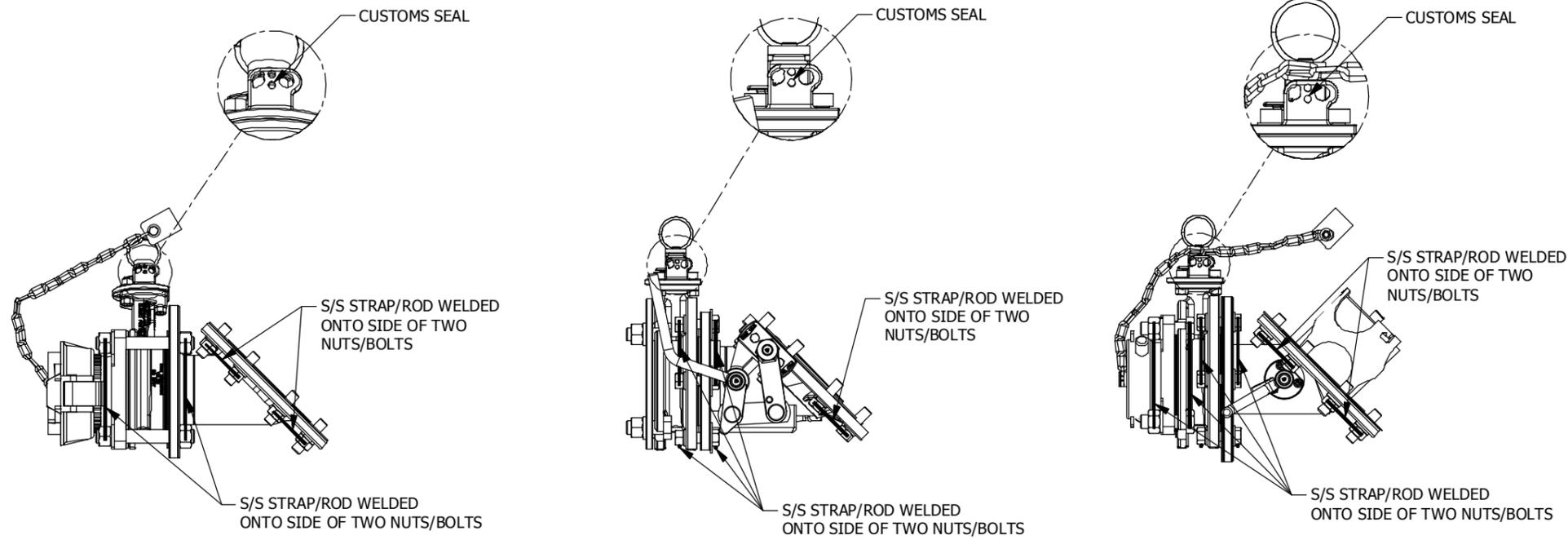
NOTE:  
IF COVERS ARE FITTED SPILL BOXES THEN  
OPENINGS WITHIN BOX DO NOT NEED TIR SEALS.



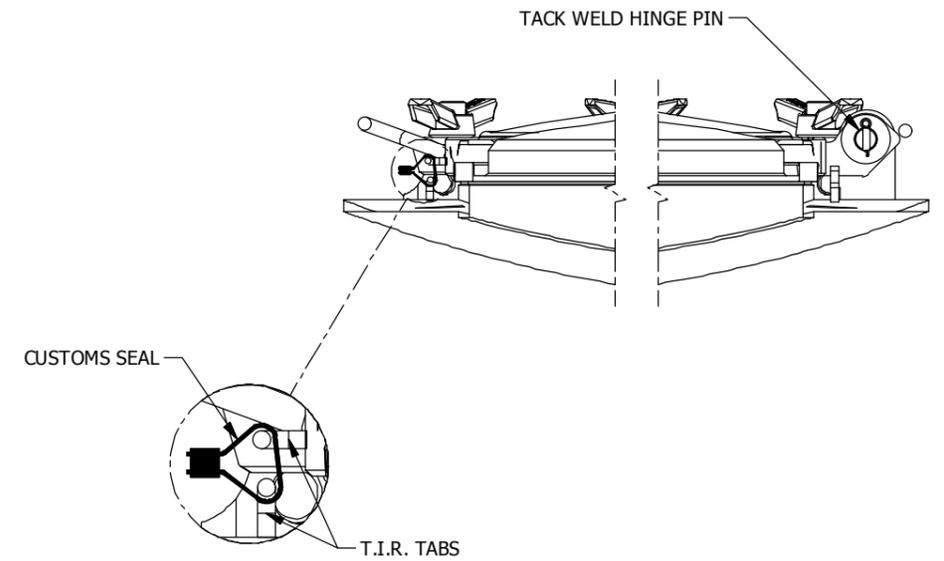
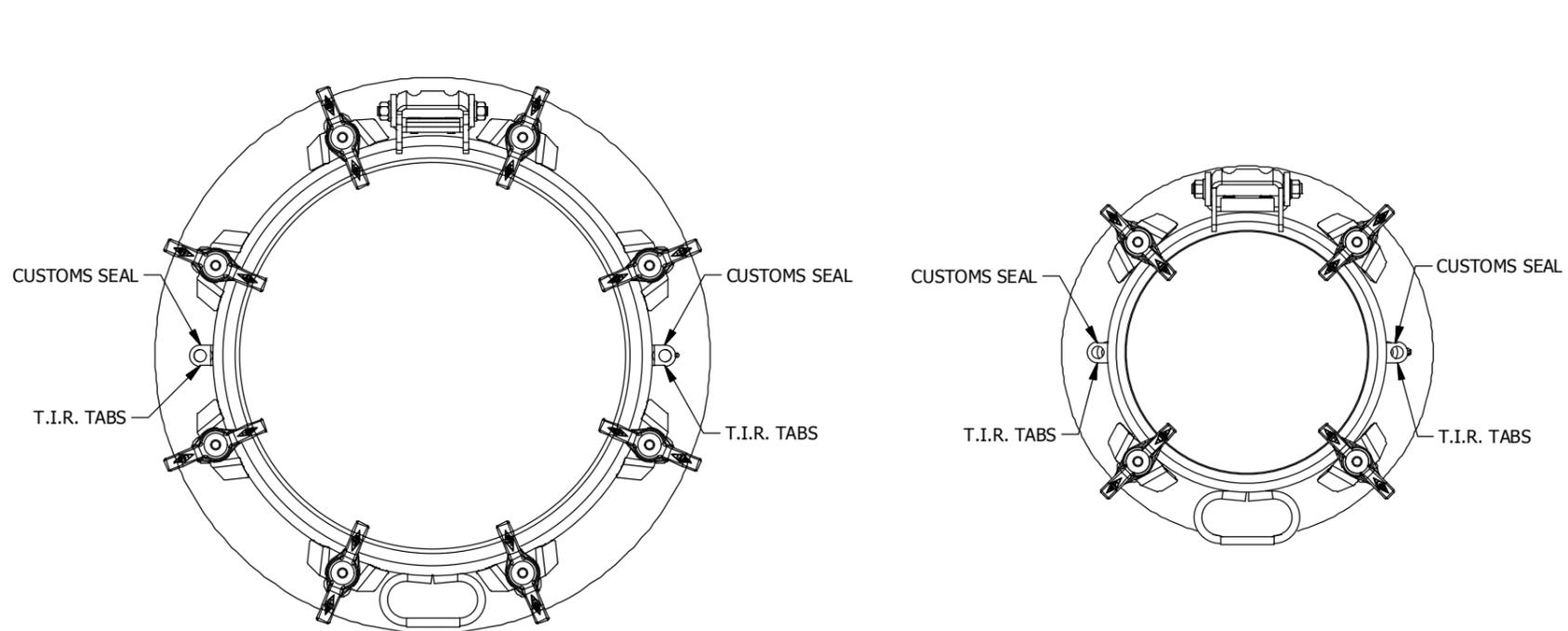
TOLERANCE UNLESS OTHERWISE STATED		UNAUTHORISED REPRODUCTION AND OR USE OF THIS DRAWING AND ITS CONTENTS ARE STRICTLY PROHIBITED.	PROJECTION	DRAWN: D.Bester	DATE: 01-Apr-09
LINEAR	0 21 1001 3001 1 1 1 1 20 200 1000 3000 13000 ±0.5 ±1.0 ±1.5 ±2.0 ±3.0		APPRV:	CHECK:	Yes.
ANGLES	±1°	JOB No:	RAW MATERIAL:	DESCRIPTION: TYPICAL CUSTOM SEALING	
DATE: 03/07/14		REVISIONS	BY	DRAWING NR: TYP0000JFO999	
DATE: 06-10-2015		REVISIONS	BY	REVISION: A.1	

**Welfit Oddy**

Observe protection note  
ISO 16016



BOTTOM DISCHARGE



MANLID / CLEANING OPENING

TOLERANCE UNLESS OTHERWISE STATED				UNAUTHORISED REPRODUCTION AND OR USE OF THIS DRAWING AND ITS CONTENTS ARE STRICTLY PROHIBITED.	PROJECTION	DRAWN: D.Bester	DATE: 01-Apr-09		
LINEAR	0	21	201		1001	3001	APPRV:	CHECK:	Yes.
	±0.5	±1.0	±1.5	±2.0	±3.0	ANGLES	±1'	JOB No:	RAW MATERIAL:
DESCRIPTION:									
TYPICAL CUSTOM SEALING									
Welfit Oddy DRAWING NR: TYP0000JFO999 REVISION: A.1						06-10-2015 Multistar custom seals added. (C. Coetzee) 03/07/14 TIR rod/strap orientation between nuts/bolts revised. DATE: REVISIONS	JG LK BY		